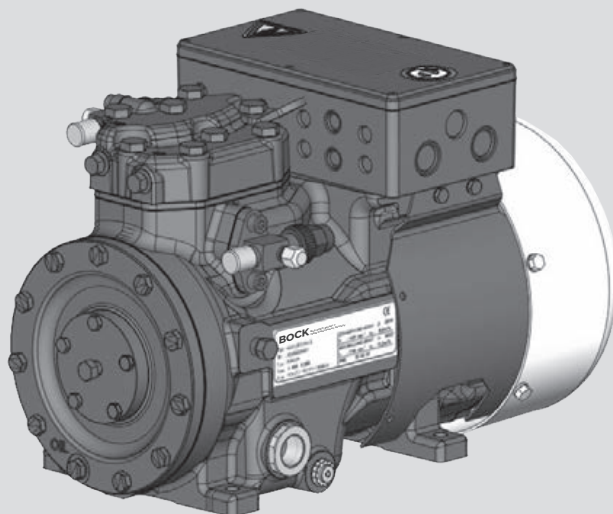




BOCK HA12P

Assembly instructions

09651-06.2021-Gb

Translation of the original instructions

HA12P/60-4
HA12P/75-4
HA12P/90-4
HA12P/110-4

HAX12P/60-4
HAX12P/75-4
HAX12P/90-4
HAX12P/110-4

BOCK®

colour the world
of tomorrow

About these instructions

Read these instructions before assembly and before using the compressor. This will avoid misunderstandings and prevent damage. Improper assembly and use of the compressor can result in serious or fatal injury.

Observe the safety instructions contained in these instructions.

These instructions must be passed onto the end customer along with the unit in which the compressor is installed.

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1| Safety

1.1 Identification of safety instructions:



DANGER

Indicates a dangerous situation which, if not avoided, will cause immediate fatal or serious injury.



WARNING

Indicates a dangerous situation which, if not avoided, may cause fatal or serious injury.



CAUTION

Indicates a dangerous situation which, if not avoided, may cause fairly severe or minor injury.



ATTENTION

Indicates a situation which, if not avoided, may cause property damage.



INFO

Important information or tips on simplifying work.

GB

1.2 Qualifications required of personnel



WARNING

Inadequately qualified personnel poses the risk of accidents, the consequence being serious or fatal injury. Work on compressors is therefore reserved for personnel which is qualified to work on pressurized refrigerant systems:

- For example, a refrigeration technician, refrigeration mechatronic engineer. As well as professions with comparable training, which enables personnel to assemble, install, maintain and repair refrigeration and air-conditioning systems. Personnel must be capable of assessing the work to be carried out and recognising any potential dangers.

1| Safety

1.3 General safety instructions



WARNING

Risk of accidents.

Refrigerating compressors are pressurised machines and as such call for heightened caution and care in handling.

The maximum permissible overpressure must not be exceeded, even for testing purposes.

Risk of burns!

- Depending on the operating conditions, surface temperatures of over 60 °C on the discharge side or below 0 °C on the suction side can be reached.
- Avoid contact with refrigerant necessarily.
Contact with refrigerant can cause severe burns and skin damage.

1.4 Intended use



WARNING

The compressor may not be used in potentially explosive environments!

GB

These assembly instructions describe the standard version of the compressor named in the title manufactured by Bock. Bock refrigerating compressors are intended for installation in a machine (within the EU according to the EU Directives 2006/42/EC Machinery Directive and 2014/68/EU Pressure Equipment Directive).

Commissioning is permissible only if the compressor has been installed in accordance with these assembly instructions and the entire system into which it is integrated has been inspected and approved in accordance with legal regulations.

The compressors are intended for use in refrigeration systems in compliance with the limits of application.

Only the refrigerant specified in these instructions may be used.

Any other use of the compressor is prohibited!

2| Product description

2.1 Short description

- Semi-hermetic two-cylinder reciprocating compressor with oil pump lubrication.
- Air cooled drive motor.

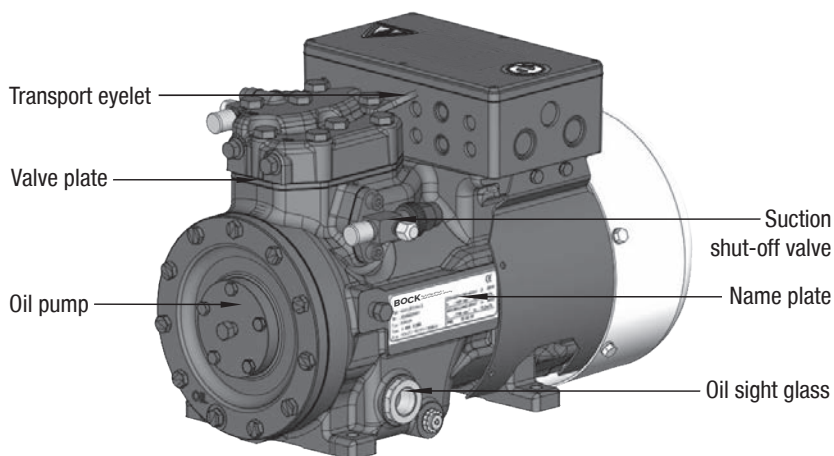


Fig. 1

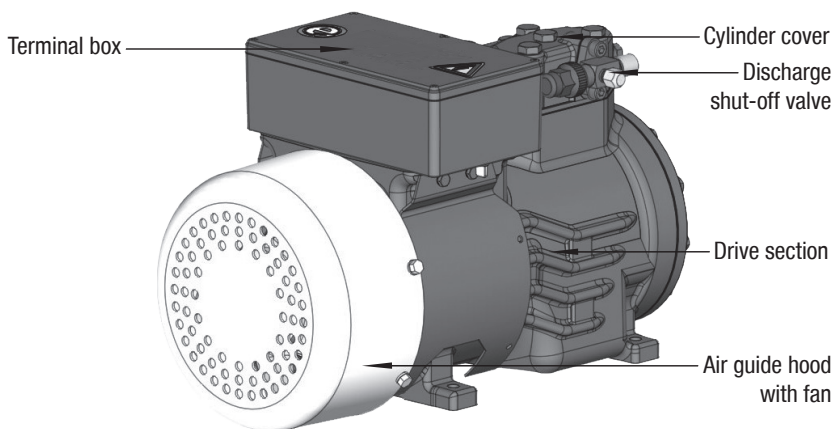


Fig. 2

Dimension and connection values can be found in Chapter 9

2| Product description

2.2 Name plate (example)

BOCK		Bock GmbH, Benzstr. 7 72636 Frickenhausen, Germany		CE	
1	Typ : HAX12P/110-4	220-240VΔ/380-420VY -3-	50HZ	6	
2	Nr . : AS35830A001	n : 1450 min ⁻¹	V _{th} : 9,4 m ³ /h	7	
3	I _{max} : 6,9/4,0A	265-290VΔ/440-480VY -3-	60HZ	8	
4	I _{block} Δ: 43A Y: 25A	n : 1740 min ⁻¹	V _{th} : 11,3 m ³ /h	9	
5	P _{max} : ND(LP) / HD(HP)=19/28 bar	IP65	Öl: BOCK lub E55	10	
				11	
				12	
				13	

Fig. 3

1	Type designation	6	Voltage, circuit, frequency
2	Machine number	7	Nominal rotation speed
3	maximum operating current	8	Displacement
4	Starting current (rotor blocked)	9	Voltage, circuit, frequency
5	ND (LP): max. admissible operating pressure (g) Low pressure side	10	Nominal rotation speed
	HD (HP): max. admissible operating pressure (g) High pressure side	11	Displacement
		12	Oil type filled at the factory
		13	Terminal box protection type
i Observe the limits of application diagrams!		i Electrical accessories can change the IP protection class!	

GB

2.3 Type key (example)

HA X 12 P / 110-4

HA	X	12	P	110-4	
					Number of poles
					Swept volume
					<i>pluscom</i> ³⁾
					Numbers of cylinders
					Size
					Oil charge ²⁾
					Series ¹⁾

- 1) HA - Hermetic Air-cooled (air-cooled) for deep freezing
- 2) X - Ester oil charge (HFC refrigerant, e.g. R404A/R507)
- 3) Additional declaration for Pluscom compressors

3| Areas of application

3.1 Refrigerants

- HFKW / HFC: R404A/R507
- (H)FCKW / (H)CFC: R22

3.2 Oil charge

- The compressors are filled at the factory with the following oil type:
 - for R404A/R507 **BOCK**lub E55
 - for R22 **BOCK**lub A46

Compressors with ester oil charge (**BOCK**lub E55) are marked with an X in the type designation (e.g. HAX12P/110-4).



INFO

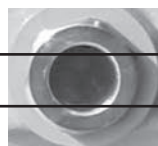
For refilling, we recommend the above oil types.
Alternatives: see chapter 7.4



ATTENTION

The oil level must be in the visible part of the sight glass; damage to the compressor is possible if overfilled or under-filled!

max.
oil level
min.



≈ 0,5 Ltr.

Fig. 4

GB

3.3 Limits of application



ATTENTION

Compressor operation is possible within the operating limits. These can be found in Bock compressor selection tool (VAP) under vap.bock.de. Observe the information given there.

- Max. permissible ambient temperature 45 °C.
- Max. permissible discharge end temperature 140 °C.
- Max. permissible switching frequency 8x / h.
- A minimum running time of 3 min. steady-state condition (continuous operation) must be achieved.

For operation with frequency converter:

- The maximum current and power consumption must not be exceeded. In the case of operation above the mains frequency, the application limit can therefore be limited.

When operating in the vacuum range, there is a danger of air entering on the suction side. This can cause chemical reactions, a pressure rise in the condenser and an elevated compressed-gas temperature. Prevent the ingress of air at all costs!

3| Areas of application

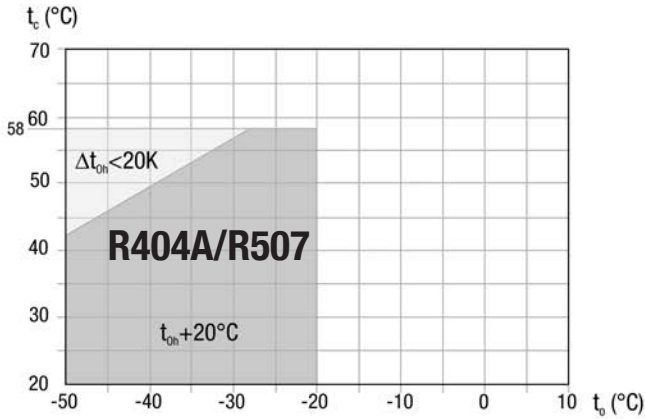


Fig. 5

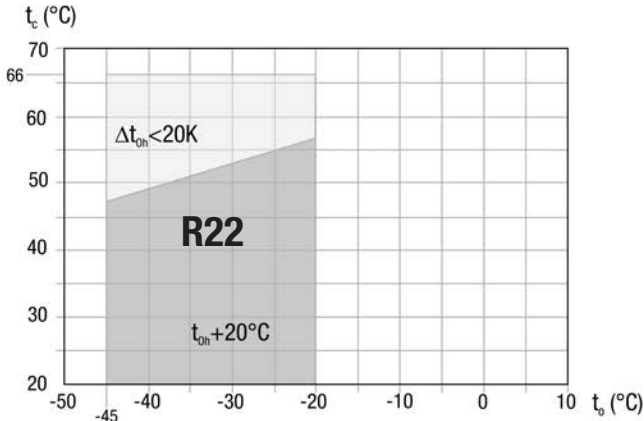


Fig. 6

GB

-  Unlimited application range
-  Reduced suction gas temperature

- t_o Evaporation temperature (°C)
- t_c Condensing temperature (°C)
- Δt_{oh} Suction gas superheat (K)
- t_{oh} Suction gas temperature (°C)

Max. permissible operating pressure (LP/HP)¹⁾: 19/28 bar

Design for other areas on request

¹⁾ LP = Low pressure
HP = High pressure

4| Compressor assembly



INFO

New compressors are factory-filled with inert gas. Leave this service charge in the compressor for as long as possible and prevent the ingress of air. Check the compressor for transport damage before starting any work.

4.1 Storage and transport



Fig. 7



Fig. 8

- Storage at (–30 °C) - (+70 °C), maximum permissible relative humidity 10 % - 95 %, no condensation
- Do not store in a corrosive, dusty, vaporous atmosphere or in a combustible environment.
- Use transport eyelet.
- Do not lift manually!
- Use lifting gear!

4.2 Setting up



ATTENTION

Attachments (e.g. pipe holders, additional units, fastening parts, etc.) directly to the compressor are not permissible!

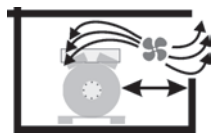


Fig. 9

- Provide adequate clearance for maintenance work.
- Ensure adequate compressor ventilation.
The compressor must not be in the air stream to another component of the refrigeration system (e.g. condenser).
The cooling of the drive motor must be reliably guaranteed.



Fig. 10

- Do not use in a corrosive, dusty, damp atmosphere or a combustible environment.

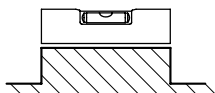


Fig. 11

- Setup on an even surface or frame with sufficient load-bearing capacity.
- Single compressor preferably on vibration damper.
- Duplex and parallel circuits always rigid.

4.3 Pipe connections



ATTENTION

Damage possible.

Do not solder as long as the compressor is under pressure. Superheating can damage the valve. Remove the pipe supports therefore from the valve for soldering and accordingly cool the valve body during and after soldering.
Only solder using inert gas to inhibit oxidation products (scale).

4| Compressor assembly

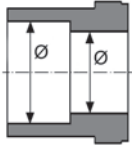


Fig. 12: graduated internal diameter

- The **pipe connections** have graduated inside diameters so that pipes with standart millimetre and inch dimensions can be used.
- The connection diameters of the shut-off valves are rated for maximum compressor output. **The actual required pipe cross section must be matched to the output. The same applies for non-return valves.**

4.4 Pipes

- Pipes and system components must be clean and dry inside and free of scale, swarf and layers of rust and phosphate. Only use air-tight parts.
- Lay pipes correctly. Suitable vibration compensators must be provided to prevent pipes being cracked and broken by severe vibrations.
- Ensure a proper oil return.
- Keep pressure losses to an absolute minimum.

4.5 Laying suction and pressure lines

GB

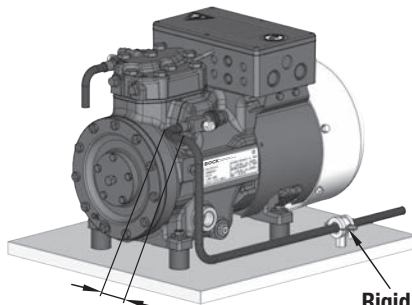


ATTENTION Improperly installed pipes can cause cracks and tears, the result being a loss of refrigerant.



INFO Proper layout of the suction and discharge lines directly after the compressor is integral to the system's smooth running and vibration behaviour.

A rule of thumb: Always lay the first pipe section starting from the shut-off valve **downwards and parallel to the drive shaft**.



As short as possible

Rigid fixed point

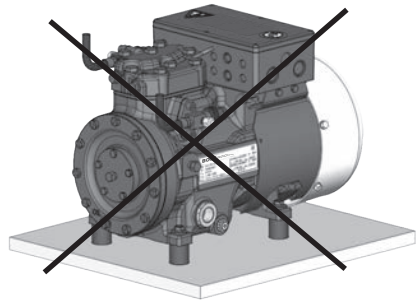


Fig. 13

4| Compressor assembly

4.6 Operating the shut-off valves

- Before opening or closing the shut-off valve, release the valve spindle seal by approx. $\frac{1}{4}$ of a turn counter-clockwise.
- After activating the shut-off valve, re-tighten the adjustable valve spindle seal clockwise.

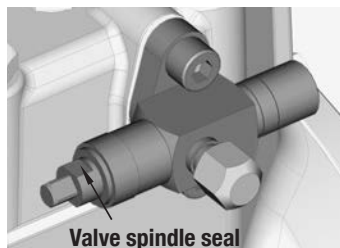


Fig. 14

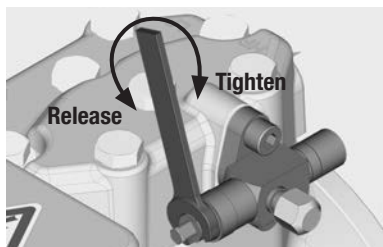


Fig. 15

4.7 Operating mode of the lockable service connections

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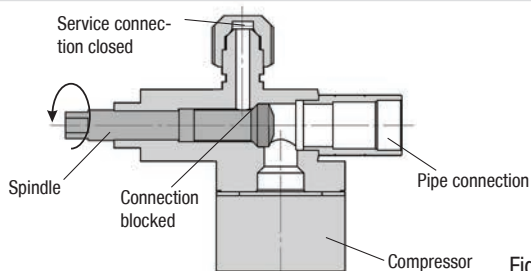


Fig. 16

Opening the shut-off valve:

Spindle: turn to the left (counter-clockwise) as far as it will go.

—> Shut-off valve completely opened / service connection closed.

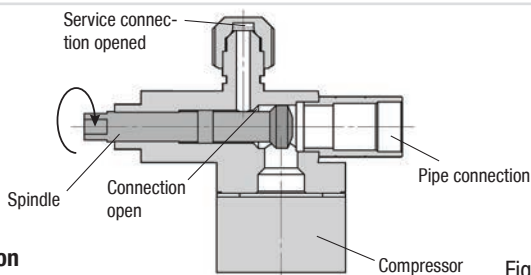


Fig. 17

Opening the service connection

Spindle: Turn $\frac{1}{2}$ - 1 turn to the right clockwise.

—> Service connection opened / shut-off valve opened.

After activating the spindle, generally fit the spindle protection cap again and tighten with 14 - 16 Nm. This serves as a second sealing feature during operation.

4.8 Suction pipe filter

For systems with long pipes and higher degree of contamination, a filter on the suction-side is recommended. The filter has to be renewed depending on the degree of contamination (reduced pressure loss).

5| Electrical connection



DANGER

Risk of electric shock! High voltage!
Only carry out work when the electrical system is disconnected from the power supply!



ATTENTION

When attaching accessories with an electrical cable, a minimum bending radius of 3 x the cable diameter must be maintained for laying the cable.



INFO

Connect the compressor motor in accordance with the circuit diagram (see inside of terminal box).

- Use suitable cable entry point of the correct protection type (see name plate) for routing cables into the terminal box. Insert the strain reliefs and prevent chafe marks on the cables.
- Compare the voltage and frequency values with the data for the mains power supply.

Only connect the motor if these values are the same.

5.1 Information for contactor and motor contactor selection

All protection devices and switching or monitoring units must be fitted in accordance with the local safety regulations and established specifications (e.g. VDE) as well as with the manufacturer's information. **Motor protection switches are required!** Motor contactors, feed lines, fuses and motor protection switches must be rated on the basis of the maximum working current (see name plate). For motor protection use a current-dependent and time-delayed overload protection device for monitoring all three phases. Set the overload protection device so that it must be actuated within 2 hours, if there is 1.2 times the max. working current.

5.2 Connection of the driving motor

The compressor is designed with a motor for star-delta circuits.

Designation on the name plate	Sticker on the terminal box
Δ / Y	

Star-delta start-up is only possible on 230 V voltage supply. Example:

230 V Δ		400 V Y
Direct start	Star-delta start	Direct start only



INFO

The connection examples shown refer to the standard version. In the case of special voltages, the instructions affixed to the terminal box apply.

5.3 Circuit diagramm for direct start 230 V Δ / 400 V Y --> compressor with MP10

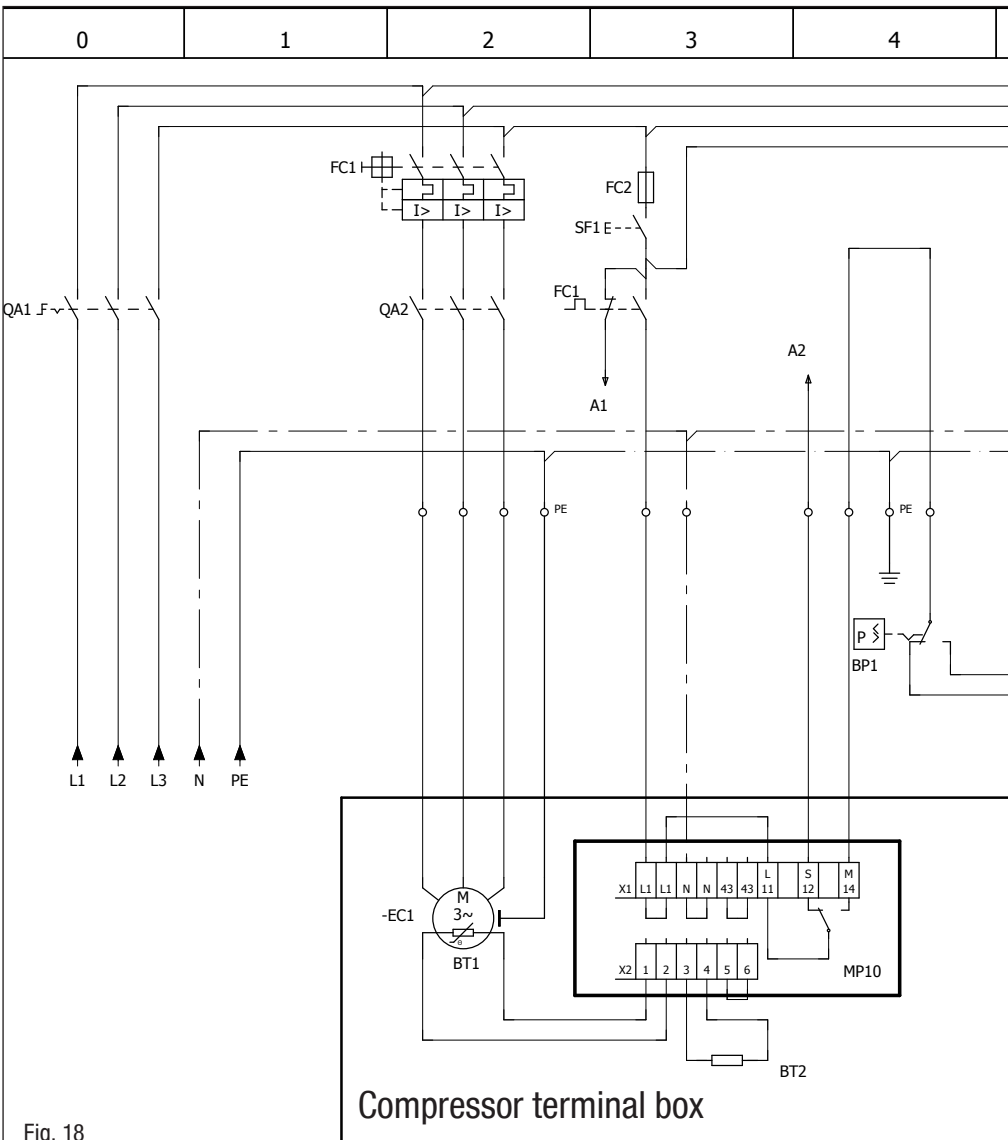


Fig. 18

BT1	Cold conductor (PTC sensor) motor winding
BT2	Thermal protection thermostat (PTC sensor)
FC1	Load circuit safety switches
FC2	Control power circuit fuse
BP1	Safety chain (high/low pressure monitoring)
BP2	Release switch (thermostat/pressostat)
QA1	Main switch

5| Electrical connection

5.4 Electronic trigger unit MP10

The compressor motor is fitted with cold conductor temperature sensors (PTC) connected to the electronic trigger unit MP10 in the terminal box. Readiness to operate is signalled by the H3 LED (green) after the power supply is applied. In the case of excess temperature in the motor winding, the unit switches off the compressor and the H1 LED lights red.

The hot gas side of the compressor can also be protected against overtemperature using a thermal protection thermostat (accessory). The H2 LED (red) is provided for the protection function.

The unit trips when an overload or inadmissible operating conditions occur. Find and remedy the cause.



INFO

The unit has a restart prevention device. After you have rectified the fault, interrupt the mains voltage. This unlocks the restart prevention device and the LEDs H1 and H2 go out.

5.5 Connection of the trigger unit MP10



INFO

Connect the trigger unit MP10 in accordance with the circuit diagram. Protect the trigger unit with a delayed-action fuse (FC2) of max. 4 A. In order to guarantee the protection function, install the trigger unit as the first element in the control power circuit.

Temperature monitoring connections:

- Motor winding: Terminals 1 - 2
- Thermal protection thermostat: Terminals 3 - 4
- Restart prevention: Terminals 5 - 6



ATTENTION

Terminals 1 - 6 on the trigger unit MP10 and terminals PTC 1 and PTC 2 on the compressor terminal board must not come into contact with mains voltage. This would destroy the trigger unit and PTC sensors.

The supply voltage at L1-N (+/- for DC 24 V version) must be identical to the voltage at terminals 11, 12, 14 and 43.

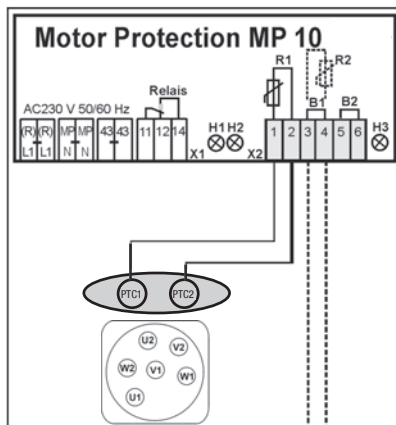


Fig. 19
Terminal box

5| Electrical connection

5.6 Function test of the trigger unit MP10

Before start-up, troubleshooting or making changes to the control power circuit, check the functionality of the trigger unit:

Pos	Procedure	LED H1 red	LED H2 red	LED H3 green
1	• Interrupt power supply (L1 or SF1) • Release the motor temperature sensor connection (1 or 2) • Release the hot gas temperature sensor (if installed) (3 or 4)	OFF	OFF	OFF
2	• Restore the power supply (L1 or SF1) • Function check of motor temperature sensor: operational • Function check of hot gas temperature sensor: operational	ON	ON	ON
3	• Interrupt power supply again (L1 or SF1) • Reconnect terminals 1 or 2 and/or 3 or 4	OFF	OFF	OFF
4	• Restore the power supply (L1 or SF1): • MP10 is operational again	OFF	OFF	ON

The compressor and the trigger unit MP10 are operational when the H3 LED (green) lights.

5.7 Circuit diagramm for direct start 230 V Δ / 400 V Y --> compressor with INT69 G

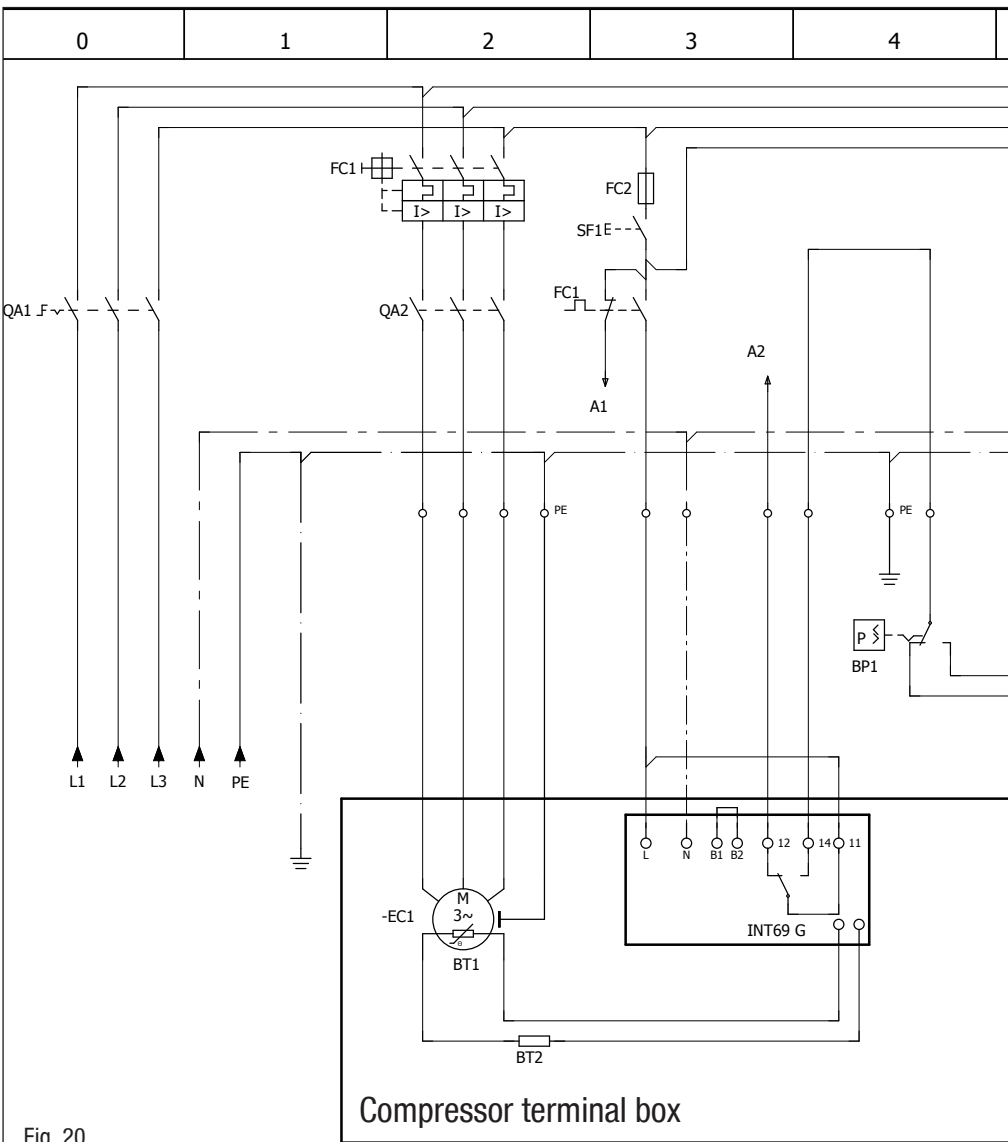
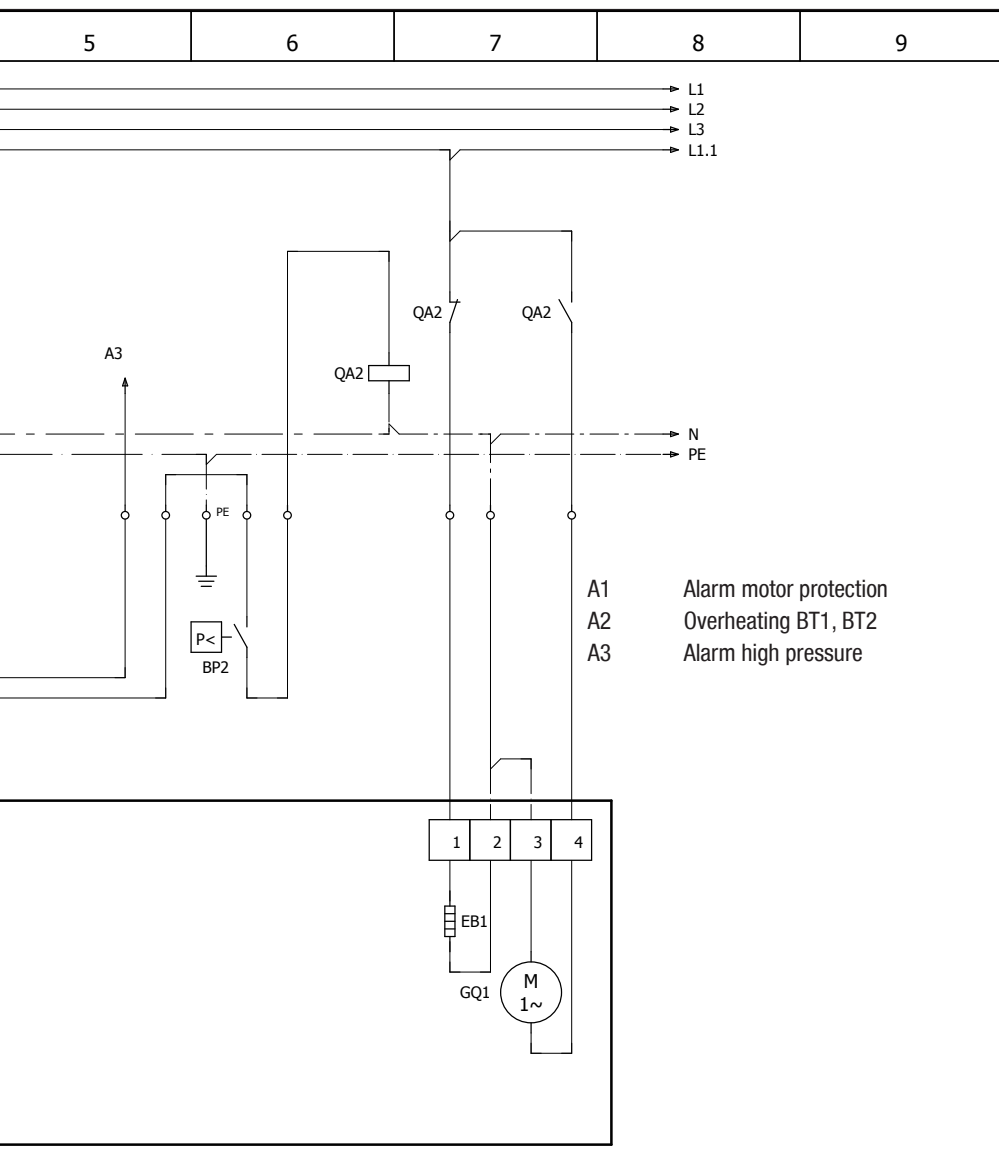


Fig. 20

BT1	Cold conductor (PTC sensor) motor winding
BT2	Thermal protection thermostat (PTC sensor)
FC1	Load circuit safety switches
FC2	Control power circuit fuse
BP1	Safety chain (high/low pressure monitoring)
BP2	Release switch (thermostat/pressostat)
QA1	Main switch



GB

SF1	Control voltage switch
EC1	Compressor motor
GQ1	Fan motor
QA2	Compressor contactor
INT69 G	Electronic trigger unit INT69 G
EB1	Oil sump heater

5| Electrical connection

5.8 Electronic trigger unit INT69 G

The compressor motor is fitted with cold conductor temperature sensors (PTC) connected to the electronic trigger unit INT69 G in the terminal box. In case of excess temperature in the motor winding, the INT69 G deactivates the motor contactor. Once cooled, it can be restarted only if the electronic lock of the output relay (terminals B1+B2) is released by interrupting the supply voltage.

The hot gas side of the compressor can also be protected against overtemperature using thermal protection thermostats (accessory).

The unit trips when an overload or inadmissible operating conditions occur. Find and remedy the cause.



INFO

The relay switching output is executed as a floating changeover contact. This electrical circuit operates according to the quiescent current principle, i.e. the relay drops into a the idle position and deactivates the motor contactor even in case of a sensor break or open circuit.

GB

5.9 Connection of the trigger unit INT69 G



INFO

Connect the trigger unit INT69 G in accordance with the circuit diagram. Protect the trigger unit with a delayed-action fuse (FC2) of max. 4 A. In order to guarantee the protection function, install the trigger unit as the first element in the control power circuit.



ATTENTION

Measure circuit BT1 and BT2 (PTC sensor) must not come into contact with external voltage.

This would destroy the trigger unit INT69 G and PTC sensors.

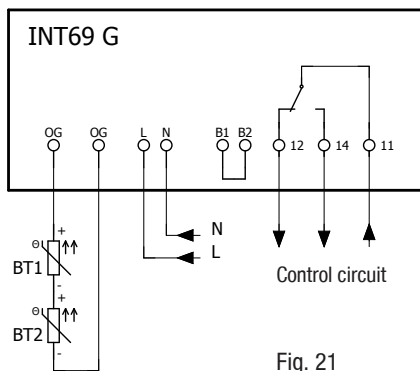


Fig. 21
Terminal box

5| Electrical connection

5.10 Function test of the trigger unit INT69 G

Before commissioning, after troubleshooting or making changes to the control power circuit, check the functionality of the trigger unit. Perform this check using a continuity tester or gauge.

	Gauge state	Relay position
1.	Deactivated state	11-12
2.	INT69 G switch-on	11-14
3.	Remove PTC connector	11-12
4.	Insert PTC connector	11-12
5.	Reset after mains on	11-14

Relay position INT69 G

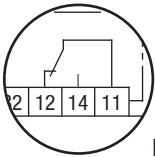


Fig. 22

5.11 Fan motor

The fan motor for cooling the compressor is already wired in the terminal box. The power supply as well as triggering of the compressor contactor should be made in accordance with the basic circuit diagram (in the terminal box). The fan motor is protected by an internal temperature monitor.

Electrical data: 230 V - 1 - 50/60 Hz, 40 W - 0,3 A

GB

6| Commissioning

6.1 Preparations for start-up



INFO

To protect the compressor against inadmissible operating conditions, high pressure and low pressure pressostats are mandatory on the installation side.

The compressor has undergone trials in the factory and all functions have been tested. There are therefore no special running-in instructions.

Check the compressor for transport damage!

6.2 Pressure strength test

The compressor has been tested in the factory for pressure integrity. If however the entire system is to be subjected to a pressure integrity test, this should be carried out in accordance with EN 378-2 or a corresponding safety standard **without the inclusion of the compressor**.

6.3 Leak test



DANGER

Risk of bursting!

The compressor must only be pressurised using nitrogen (N₂). Never pressurise with oxygen or other gases!

The maximum permissible overpressure of the compressor must not be exceeded at any time during the testing process (see name plate data)! Do not mix any refrigerant with the nitrogen as this could cause the ignition limit to shift into the critical range.

- Carry out the leak test on the refrigerating plant in accordance with EN 378-2 or a corresponding safety standard, while always observing the maximum permissible overpressure for the compressor.

6.4 Evacuation



ATTENTION

Do not start the compressor if it is under vacuum. Do not apply any voltage - even for test purposes (must only be operated with refrigerant).

Under vacuum, the spark-over and creepage current distances of the terminal board connection bolts shorten; this can result in winding and terminal board damage.

- First evacuate the **system** and then include **the compressor in the evacuation process**.
- Relieve the compressor pressure.
- Open the suction and pressure line shut-off valves.
- Evacuate the suction and discharge pressure sides using the vacuum pump.
- At the end of the evacuation process, the vacuum should be < 1.5 mbar when the pump is switched off.
- Repeat this process as often as is required.

6| Commissioning

6.5 Refrigerant charge



CAUTION

Wear personal protective clothing such as goggles and protective gloves!

- Make sure that the suction and pressure line shut-off valves are open.
- With the compressor switched off, add the liquid refrigerant directly to the condenser or receiver, breaking the vacuum.
- If the refrigerant needs topping up after starting the compressor, it can be topped up in vapour form on the suction side, or, taking suitable precautions, also in liquid form at the inlet to the evaporator.



ATTENTION

- **Avoid overfilling the system with refrigerant!**
- **To avoid shifts in concentration, zeotropic refrigerant blends (e.g. R407C) must always only be filled into the refrigerating plant in liquid form.**
- **Do not pour liquid coolant through the suction line valve on the compressor.**
- **It is not permissible to mix additives with the oil and refrigerant.**

6.6 Start-up



WARNING

Ensure that both shut-off valves are open before starting the compressor!

- Check that the safety and protection devices (pressure switch, motor protection, electrical contact protection measures, etc.) are all functioning properly.
- Switch on the compressor and allow to run for a minimum of 10 min.
- **Check the oil level by:** The oil must be visible in the sightglass.



ATTENTION

**If larger quantities of oil have to be topped up, there is a risk of oil hammer effects.
If this is the case check the oil return!**

6.7 Avoiding slugging



ATTENTION

Slugging can damage the compressor and cause refrigerant to leak.

To prevent slugging:

- The complete refrigeration system must be properly designed.
- All components must be compatibly rated with each other with regard to output (particularly the evaporator and expansion valves).
- Suction gas superheat at the compressor input **should be min. 7 - 10 K.** (check the setting of the expansion valve).
- The system must reach a state of equilibrium.
- Particularly in critical systems (e.g. several evaporator points), measures are recommended such as replacement of liquid traps, solenoid valve in the liquid line, etc.

There should be no movement of coolant whatsoever while the compressor is at a standstill.

6| Commissioning

6.8 Connection of oil level regulator

The connection "O" is provided for installing an oil level regulator. A corresponding adapter must be obtained from the trade.

7| Maintenance

7.1 Preparation



WARNING

Before starting any work on the compressor:

- Switch off the compressor and secure it to prevent a restart.
- Relieve compressor of system pressure.
- Prevent air from infiltrating the system!

After maintenance has been performed:

- Connect safety switch.
- Evacuate compressor.
- Release switch lock.

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7.2 Work to be carried out

In order to guarantee optimum operational reliability and service life of the compressor, **we recommend** carrying out servicing and inspection work at regular intervals:

- **Oil change:**

- not mandatory for factory-produced series systems.
 - for field installations or when operating near the application limit: for the first time after 100 to 200 operating hours, then approx. every 3 years or 10,000 - 12,000 operating hours.
- Dispose of used oil according to the regulations; observe national regulations.

- **Annual checks:** Oil level, leak tightness, running noises, pressures, temperatures, function of auxiliary devices such as oil sump heater, pressure switch.

7.3 Spare parts recommendation/accessories

Available spare parts and accessories can be found on our compressor selection tool under **vap.bock.de** as well as at **bockshop.bock.de**.

Only use genuine Bock spare parts!

7| Maintenance

7.4 Lubricants / oil

The oil type filled as standard in the factory is marked on the **name plate**, and this should always be used, even in the case of maintenance units. **Alternative oil types** can vary significantly in quality due to additives or inferior raw materials by the manufacturer. Validation within the compressors entire operating limits can not be guaranteed, if such alternative oil types are used. It is for this reason, that we only recommend the use of oil from Bock! Bock assumes no liability for any damage arising from alternative oil types.

Refrigerants	Bock standard oil types
HFC (e.g. R134a, R407C)	BOCK lub E55
HCFC (e.g. R22)	BOCK lub A46

7.5 Decommissioning

Close the shut-off valves on the compressor. Drain the refrigerant (it must not be discharged into the environment) and dispose of it according to the regulations. When the compressor is depressurised, undo the fastening screws of the shut-off valves. Remove the compressor using an appropriate hoist. Dispose of the oil inside in accordance with the applicable national regulations.

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8| Technical data

Type	No. of cylinders	Displacement (1450 / 1740 rpm)	Electrical data ③				Weight	Connections ④		Oil charge (ex works)	Oil charge (sight glass centre)	Sound pressure level
			Voltage	Max. operating current ②	Max. power consumption ②	Starting current (rotor locked)		Discharge line DV	Suction line SV			
		50 / 60 Hz m³/h	① V	Δ / Y A	② kW	Δ / Y A	kg	mm (inch)	mm (inch)	ltr	ltr	L / M ⑤ dB(A)
HA12P/60-4	2	5.4 / 6.4	220-240 V Δ / 380-420 V Y - 3 - 50 Hz 265-290 V Δ / 440-480 V Y - 3 - 60 Hz	5.5 / 3.2	1.7	40 / 23	52	12 (1/2)	12 (1/2)	0.8	0.6	59.5 / 59
HA12P/75-4		6.7 / 8.1		5.9 / 3.4	1.8	40 / 23	53					60 / 59.5
HA12P/90-4		8.0 / 9.6		6.6 / 3.8	2.0	43 / 25	53					60.5 / 59.5
HA12P/110-4		9.4 / 11.3		6.9 / 4.0	2.2	43 / 25	53					61 / 60

① Tolerance (± 10 %) relative to the mean value of the voltage range.

Other voltages and types of current on request.

② - The specifications for max. power consumption apply for 50 Hz operation.

For 60 Hz operation, the specifications have to be multiplied by the factor 1.2. The max. working current remains unchanged.

- Take account of the max. operating current / max. power consumption for design of fuses, supply lines and safety devices. Fuse: Consumption category AC3

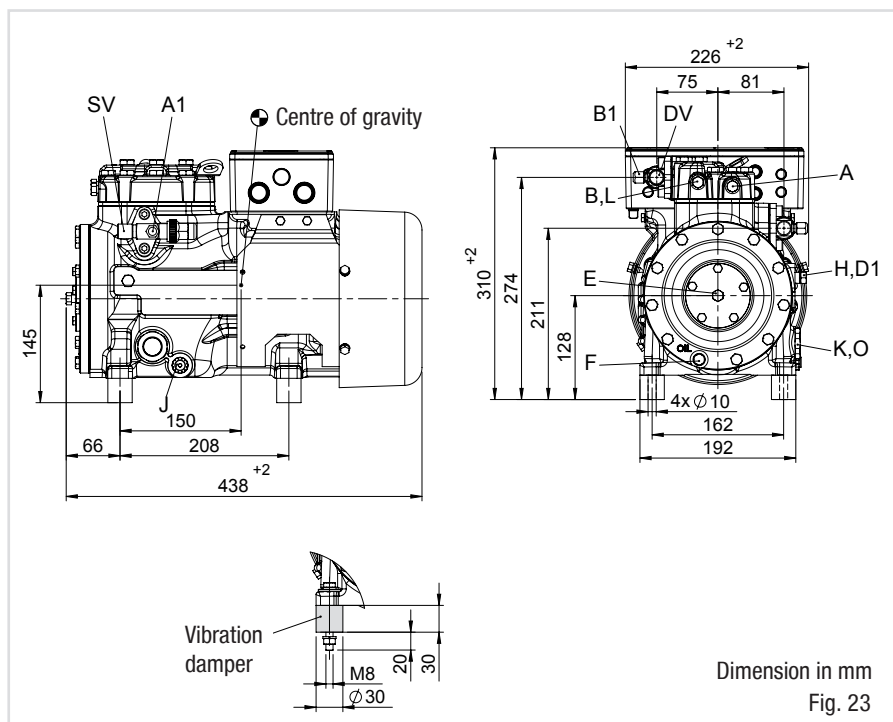
③ All specifications are based on the average of the voltage range

④ For solder connections

⑤ L = low temperature (−35/40 °C), M = normal cooling (−10/45 °C), sound pressure level measured in low reflection measuring area, measuring distance 1 m.

Compressor operation at 50 Hz (1450 rpm), refrigerant R404A. Values stated are average values, tolerance ± 2 dB(A).

9| Dimensions and connections



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SV	Suction line	
DV	Discharge line	see technical data, Chapter 8
A	Connection suction side, not lockable	1/8" NPTF
A1	Connection suction side, lockable	7/16" UNF
B	Connection discharge side, not lockable	1/8" NPTF
B1	Connection discharge side, lockable	7/16" UNF
D1	Connection oil return from oil separator	1/4" NPTF
E	Connection oil pressure gauge	1/8" NPTF
F	Oil drain	M8
H	Oil charge plug	1/4" NPTF
J	Connection oil sump heater	3/8" NPTF
K	Sight glass	1 1/8" - 18 UNEF
L	Connection thermal protection thermostat	1/8" NPTF
O	Connection oil level regulator	1 1/8" - 18 UNEF

10 Declaration of installation

Declaration of incorporation for incomplete machinery in accordance with EC Machinery Directive 2006/42/EC, Annex II 1. B

Manufacturer: Bock GmbH
Benzstraße 7
72636 Frickenhausen, Germany

We, as manufacturer, declare in sole responsibility that the incomplete machinery

Name: Semi-hermetic compressor
Types: HG(X)12P/60-4 S (HC) HG(X)88e/3235-4(S) (HC)
HG(X)12P/60 S 0,7 LG HG(X)88e/3235 (ML/S) 95 LG
HG(X)22(P)(e)/125-4 A HG(X)34(P)(e)/380-4 (S) A
HG(X)34(P)(e)/255-2 (A) HG(X)34(P)(e)/380-2 (A)(K)
HA(X)12P/60-4 HA(X)6/1410-4
HAX22e/125 LT 2 LG HAX44e/665 LT 14 LG
HG(X)12e/20-4 (ML/S) CO₂ (LT) ... HG(X)44e/665-4 (ML/S) CO₂ (LT)
HG(X)12/20-4 (ML/S/SH) CO₂T..... HG(X)46/440-4 (ML/S/SH) CO₂ T
HGZ(X)7/1620-4 HGZ(X)7/2110-4

Name: Open type compressor
Types: AM(X)2/58-4 AM(X)5/847-4
F(X)2 F(X)88/3235 (NH3)
FK(X)1..... FK(X)3
FK(X)20/120 (K/N/TK)..... FK(X)50/980 (K/N/TK)

Serial number: BC00000A001 – BH99999Z999

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complies with the following provisions of the above-mentioned Directive:

According to Annex I, points 1.1.2, 1.1.3, 1.1.5, 1.3.2, 1.3.3, 1.3.7, 1.5.1, 1.5.2, 1.5.13 and 1.7.1 to 1.7.4 (excepted 1.7.4 f) are fulfilled.

Applied harmonised standards, in particular:

EN ISO 12100 :2010 Safety of machinery — General principles for design — Risk assessment and risk reduction
EN 12693 :2008 Refrigerating systems and heat pumps — Safety and environmental requirements — Positive displacement refrigerant compressors

Remarks: We also declare that the special technical documentation for this incomplete machine has been created in accordance with Annex VII, Part B and we obligate to provide these upon reasoned request from the individual national authorities by data transfer.

Commissioning is prohibited until it has been confirmed that the machinery into which the incomplete machine above is to be incorporated complies with the EC Machinery Directive and an EC Declaration of Conformity, Annex II. 1. A exists.

Authorized person for compiling and handing
over technical documentation:

Bock GmbH
Alexander Layh
Benzstraße 7
72636 Frickenhausen, Germany

Frickenhausen, 04th of January 2021



i. A. Alexander Layh, Technical director

09651-06.2021-DGbFEIRu

11| Service

Dear customer,

if you have any questions about installation, operation and accessories, please contact our technical service or specialist wholesaler and/or our representative. The Bock service team can be contacted by phone, **+49 (0)7022 9454-0** or via **service@bock.de**

Yours faithfully Bock GmbH

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