

## Spare part list for HGX34P/215-4 S R410A

| Position | Item No. | Description                                                                          | Quantity |
|----------|----------|--------------------------------------------------------------------------------------|----------|
| 50       | 05344    | GASKET-LOWER VALVE PLATE ø41,5                                                       | 2 pc     |
| 60       | 50033    | VALVE PLATE CPL. ø41,5/45                                                            | 2 pc     |
| 70       | 50020    | GASKET-UPPER VALVE PLATE                                                             | 2 pc     |
| 170      | 03324    | CYLINDER COVER STANDARD                                                              | 2 pc     |
| 178      | 05514    | LOCKING SCREW 1/8"NPTF                                                               | 3 pc     |
| 180      | 50019    | HEX.HEAD SCREW M10X55                                                                | 18 pc    |
| 210      | 50025    | GASKET-VALVE FLANGE                                                                  | 1 pc     |
| 220      | 06067    | CYLINDER HEAD SCREW M8X25                                                            | 2 pc     |
| 270      | 07856    | PISTON PIN ø15X10X34                                                                 | 4 pc     |
| 275      | 51192    | DISC ø15Xø22X1                                                                       | 8 pc     |
| 280      | 05551    | CIRCLIP 15X1 DIN 472                                                                 | 8 pc     |
| 290      | 50038    | OIL SCRAPER RING PISTON 41,5                                                         | 4 pc     |
| 300      | 50039    | TAPERED COMPR.RING PISTON 41,5                                                       | 4 pc     |
| 320      | 50574    | FEATHER KEY 1/8"x1/8"x1/4"<br>AS OF DESIGN KEY 025<br>(UP T.DK 024 FEATHER K.A3x3x6) | 1 pc     |
| 330      | 07155    | SHUT-OFF VALVE ø16/SOLD.                                                             | 1 pc     |
| 385      | 05717    | CAP NUT 3/4"UNF                                                                      | 1 pc     |
| 470      | 50022    | GASKET-REAR BEARING FLANGE<br>UP TO DESIGN KEY 033                                   | 1 pc     |
|          | 50953    | GASKET-REAR BEARING FLANGE<br>AS OF DESIGN KEY 034                                   | 1 pc     |
| 480      | 05447    | HEX.HEAD SCREW M10X35                                                                | 12 pc    |
| 481      | 51188    | LOCKING SCREW W.MAGNET                                                               | 1 pc     |
| 482      | 50040    | SEAL RING 16x10x1                                                                    | 1 pc     |
| 505      | 50044    | PLUG M16X1,5                                                                         | 1 pc     |
| 527      | 05801    | LOCKING SCREW 1/4"NPTF                                                               | 1 pc     |
| 570      | 05361    | SIGHT GLASS-INSERT ø22                                                               | 1 pc     |
| 590      | 06352    | O-RING ø28,30X1,78                                                                   | 1 pc     |
| 600      | 05788    | RING SCREW M10                                                                       | 1 pc     |
| 610      | 50027    | SEAL DISC 52x35x7                                                                    | 1 pc     |
| 620      | 50017    | CIRCLIP 52X2 DIN 472                                                                 | 1 pc     |
| 625      | 07803    | NON-RETURN VALVE ø12 CPL.                                                            | 1 pc     |
| 720      | 50031    | MOTOR COVER                                                                          | 1 pc     |
| 721      | 50021    | GASKET-MOTOR COVER                                                                   | 1 pc     |
| 740      | 05447    | HEX.HEAD SCREW M10X35                                                                | 14 pc    |
| 790      | 50015    | FEATHER KEY A5X5X25 DIN 6885                                                         | 1 pc     |
| 800      | 04425    | DISC ø50X12,5X8                                                                      | 1 pc     |

|      |       |                                                                             |      |
|------|-------|-----------------------------------------------------------------------------|------|
| 810  | 05666 | SPRING WASHER B12                                                           | 1 pc |
| 820  | 06836 | HEX.HEAD SCREW M12X40/PREC.<br>FOR HGX34P/215-4 R410A                       | 1 pc |
|      | 06837 | HEX.HEAD SCREW M12X50/PREC.<br>FOR HGX34P/215-4 S R410A                     | 1 pc |
| 900  | 50018 | DISC ø31x50x4                                                               | 1 pc |
| 1010 | 05514 | LOCKING SCREW 1/8"NPTF                                                      | 1 pc |
| 1020 | 50047 | THREADED PIN M8X16/PREC.                                                    | 1 pc |
| 1030 | 50373 | THREADED PIN M8x6                                                           | 1 pc |
| 1055 | 06728 | FEEDTHROUGH F. PTC                                                          | 1 pc |
| 1060 | 06724 | GASKET-TERMINAL BOARD                                                       | 1 pc |
| 1065 | 06725 | GASKET-PTC FEEDTHROUGH                                                      | 1 pc |
| 1071 | 05404 | HEX.HEAD SCREW M6X20                                                        | 2 pc |
| 1090 | 07006 | GASKET-TERMINAL BOX<br>SPARE P. ONLY F. STEEL TERM.B.<br>NOT SHOWN          | 1 pc |
| 1100 | 05404 | HEX.HEAD SCREW M6X20                                                        | 4 pc |
| 1110 | 05664 | SERRATED WASHER A6,4                                                        | 4 pc |
| 1142 | 51156 | ADAPTER PLATE F.INT69 KRIWAN<br>SPARE P. ONLY F. STEEL TERM.B.<br>NOT SHOWN | 1 pc |
| 1154 | 50139 | SLOTTED SH.METAL SCREW C3,5X16                                              | 2 pc |
| 1160 | 50160 | CYLINDER HEAD SCREW M6X12 - A2                                              | 1 pc |
| 1163 | 05193 | LOCK WASHER S M6 - A2                                                       | 1 pc |
| 1164 | 06702 | GROUND CABLE<br>SPARE P. ONLY F. STEEL TERM.B.<br>NOT SHOWN                 | 2 pc |
| 1179 | 50048 | FEATHER KEY A4,87X5X30                                                      | 1 pc |
| 1190 | 50035 | FILTER SUCTION SIDE                                                         | 1 pc |
| 1200 | 07123 | SHUT-OFF VALVE                                                              | 1 pc |
| 1202 | 50233 | THREADED PIN M10X14                                                         | 2 pc |
| 1210 | 50636 | GASKET-VALVE FLANGE                                                         | 1 pc |
| 1220 | 50287 | CYLINDER HEAD SCREW M10X35                                                  | 2 pc |
| 1230 | 50636 | GASKET-VALVE FLANGE                                                         | 1 pc |
| 1240 | 05803 | SOLDERED ADAP.STRAIG.1 1/4"X22                                              | 1 pc |
| 1250 | 05809 | CAP NUT 3/4"UNF                                                             | 1 pc |
| 1260 | 05807 | SEAL RING 25,4x22,2x1,5(±0,2)                                               | 1 pc |
| 1520 | 80320 | SET-ANTI-VIBRATION PADS<br>INDIVIDUALLY ADDED                               | 1 pc |
| 1999 |       | ----- ASSEMBLY KITS -----                                                   | 1 pc |
| 2000 | 80305 | SET-VALVE PLATE                                                             | 2 pc |
| 2020 | 08324 | SET-OIL PUMP                                                                | 1 pc |
| 2030 | 80296 | SET-PISTON ø41,5 (CONTOURED)                                                | 4 pc |

|      |       |                                                 |       |
|------|-------|-------------------------------------------------|-------|
| 2040 | 80301 | SET-PISTON-CONN.W.2 RINGS/41,5                  | 4 pc  |
| 2050 | 08045 | SET-CRANKSHAFT 40 STROKE                        | 1 pc  |
| 2060 | 08859 | SET-SHUT-OFF VALVE ø16/SOLD                     | 1 pc  |
| 2070 | 80170 | SET-SHUT-OFF VALVE NS20                         | 1 pc  |
| 2080 | 08552 | SET-SIGHT GLASS ø22                             | 1 pc  |
| 2090 | 80367 | SET-GASKETS<br>NOT SHOWN                        | 1 pc  |
| 2100 | 08422 | SET-CONNECTING ROD                              | 4 pc  |
| 2110 | 80288 | SET-REAR BEARING FLANGE                         | 1 pc  |
| 2120 | 81364 | SET-BEAR.BUSH ASS.HH22-34P/e                    | 1 pc  |
| 2125 | 81371 | SET-BEARING BUSH HH22-34P/e                     | 1 pc  |
| 2130 | 80310 | SET-MOTOR 4KW D/S<br>FOR HGX34P/215-4 R410A     | 1 pc  |
|      | 80311 | SET-MOTOR 5,5KW D/S<br>FOR HGX34P/215-4 S R410A | 1 pc  |
| 2150 | 80579 | SET-TERMINAL BOARD                              | 1 pc  |
| 2160 | 81346 | SET-TERMINAL BOX / GD,BLUE                      | 1 pc  |
| 2170 | 80287 | SET-STRIP TERMINAL                              | 1 pc  |
| 2190 | 81042 | SET-INT69 G MOTOR PROT.230V AC                  | 1 pc  |
| 2220 | 80785 | SET-OIL STRAINER                                | 1 pc  |
| 2500 | 80690 | SET-FEATHER KEY<br>NOT SHOWN                    | 1 pc  |
| 2999 |       | ----- ACCESSORIES -----                         | 1 pc  |
| 3000 | 80374 | SET-START UNL. BOCK-ESS 25                      | 1 pc  |
| 3400 | 80286 | SET-ADDIT. VENTILA. ø315/HG34P+e                | 1 pc  |
| 3410 | 06808 | VENTILATOR CPL. ø315 230V AC                    | 1 pc  |
| 3420 | 50043 | HOLDER F. ADDITIONAL VENTILATOR                 | 2 pc  |
| 3440 | 05776 | HEX. HEAD SCREW M10X60                          | 4 pc  |
| 3450 | 05445 | HEX. HEAD SCREW M10X25                          | 4 pc  |
| 3460 | 05646 | DISC A10,5                                      | 12 pc |
| 3470 | 05665 | SPRING WASHER B10                               | 4 pc  |
| 3480 | 05630 | HEX. HEAD NUT M10                               | 4 pc  |
| 3800 | 08921 | SET-THERM PROT. TH. 1/8"NPTF                    | 1 pc  |
| 3950 | 08028 | SET-OILS. HEAT. 110-240V AC                     | 1 pc  |
| 3999 | 02282 | REFR. MACH. OIL SE55 / 1 LTR. CAN               | 1 pc  |
|      | 02283 | REFR. MACH. OIL SE55 / 5 LTR. CAN<br>NOT SHOWN  | 1 pc  |