

Spare part list for HGX4/385-4 S R410A

Position	Item No.	Description	Quantity
20	06570	BASE PLATE H=24.0	1 pc
30	06164	GASKET-BASE PLATE	1 pc
40	06912	CYLINDER HEAD SCREW M8X25	20 pc
50	05695	GASKET-LOWER VALVE PLATE ø55	2 pc
60	50251	VALVE PLATE CPL. ø50/55 (INCL.DISCHARGE VALVE + GASK.)	2 pc
70	06730	GASKET-UPPER VALVE PLATE	2 pc
105	05514	LOCKING SCREW 1/8"NPTF	1 pc
110	05791	SEAL RING 24,2x27,8x2	2 pc
120	07855	PRESSURE BALANCE VALVE CPL.	2 pc
170	03384	CYLINDER COVER	2 pc
180	05776	HEX.HEAD SCREW M10X60	22 pc
181	05646	DISC A10,5	22 pc
210	50636	GASKET-VALVE FLANGE	3 pc
220	06034	HEX.HEAD SCREW M10X65	4 pc
221	05646	DISC A10,5	4 pc
230	03370	FILTER SUCTION SIDE	1 pc
270	07211	PISTON PIN ø15X10X41	4 pc
280	05551	CIRCLIP 15X1 DIN 472	8 pc
290	05389	OIL SCRAPER RING PISTON 50	4 pc
300	05379	TAPERED COMPR.RING PISTON 50	4 pc
330	07128	SHUT-OFF VALVE (AL)	2 pc
331	05784	CAP NUT M22X1,5	2 pc
332	51714	CAP NUT 7/16"UNF	2 pc
333	05514	LOCKING SCREW 1/8"NPTF	2 pc
340	05067	GASKET RING 42X34X1	2 pc
350	04366	SOLDERED BUSH ø22	1 pc
355	04329	FLANGE OVAL 16MM	1 pc
360	04329	FLANGE OVAL 16MM	1 pc
370	05447	HEX.HEAD SCREW M10X35	2 pc
380	05447	HEX.HEAD SCREW M10X35	2 pc
400	04367	SOLDERED BUSH ø28	1 pc
420	06573	ADJUSTING SCREW M10X0,75	1 pc
430	05764	STEEL BALL ø6,35	1 pc
440	06651	PRESSURE SPRING-OIL OV.PRESSU.	1 pc
460	06951	OIL PUMP COMPLETE	1 pc

465	06580	O-RING ø82,22X2,62	1 pc
470	05094	GASKET-F.OIL P.+REAR BEAR.FL.	1 pc
480	05431	HEX.HEAD SCREW M8X55	8 pc
500	05342	SEAL RING 22x27x2	3 pc
505	06400	LOCKING SCREW M22X1,5	1 pc
508	05801	LOCKING SCREW 1/4"NPTF	1 pc
510	06348	LOCKING SCREW M22X1,5	1 pc
520	05514	LOCKING SCREW 1/8"NPTF	2 pc
527	05801	LOCKING SCREW 1/4"NPTF	1 pc
530	05752	T-PIECE WITH SCHRADER CONNECT.	1 pc
532	05514	LOCKING SCREW 1/8"NPTF	1 pc
540	05541	SCREW-IN ANGLE PIECE DIN 8906	1 pc
570	06001	SIGHT GLASS ø62	1 pc
580	05402	HEX.HEAD SCREW M6X16	4 pc
590	05153	O-RING ø34,59X2,62	1 pc
600	05788	RING SCREW M10	1 pc
630	06589	NON-RETURN DISC	1 pc
650	06594	SEAT RING	1 pc
750	05445	HEX.HEAD SCREW M10X25	6 pc
760	06653	O-RING ø238X5	1 pc
770	05691	CYLINDER PIN 6M6x15	1 pc
790	06654	FEATHER KEY A12X8X50 DIN 6885	1 pc
800	04425	DISC ø50X12,5X8	1 pc
810	05666	SPRING WASHER B12	1 pc
820	05465	HEX.HEAD SCREW M12X65/PREC.	1 pc
835	06833	BLANK FLANGE	1 pc
840	05402	HEX.HEAD SCREW M6X16	3 pc
850	06218	O-RING ø32,99x2,62	1 pc
1000	03743	MOTOR CASING/PAINTED	1 pc
1010	06644	CYLINDER HEAD SCREW M10X60	8 pc
1020	06918	FEATHER KEY A5X5X60 DIN 6885	1 pc
1022	50047	THREADED PIN M8X16/PREC.	2 pc
1030	03734	MOTOR FOOT	1 pc
1040	05421	HEX.HEAD SCREW M8X25	2 pc
1050	06747	TERMINAL BOARD	1 pc
1055	05073	INSULATION FOIL NPN 5, PIERCED	1 pc
1060	06559	GASKET-TERMINAL BOARD	1 pc
1070	05421	HEX.HEAD SCREW M8X25	10 pc

1100	60041	HEX.HEAD SCREW M6X10 - A2	1 pc
1120	06043	LOCK WASHER S M6	12 pc
1121	05193	LOCK WASHER S M6 - A2	1 pc
1125	05654	LOCK WASHER S M8 - A2	8 pc
1130	05741	BRIDGE ELECTRIC CONNECTION	3 pc
1150	05629	HEX.HEAD NUT M8 - A2	6 pc
1160	06626	HEX.HEAD SCREW M6X10	6 pc
1175	07920	ROTOR 11KW	1 pc
1202	50233	THREADED PIN M10X14	2 pc
1520	08870	SET-ANTI-VIBRATION PADS	1 pc
1999		----- ASSEMBLY KITS -----	1 pc
2000	80455	SET-VALVE PLATE	2 pc
2020	08384	SET-OIL PUMP F.DELTA-P SWITCH	1 pc
2030	80220	SET-PISTON ø50 (CONT.+OPTIM.)	4 pc
2040	80399	SET-PISTON-CONN.W.2 RINGS/50	4 pc
2050	08900	SET-CRANKSHAFT 49 STROKE	1 pc
2060	08100	SET-SHUT-OFF VALVE NS20 (AL)	1 pc
2070	08084	SET-SHUT-OFF VALVE NS25 (AL)	1 pc
2080	08130	SET-SIGHT GLASS ø62	1 pc
2090	80472	SET-GASKETS NOT SHOWN	1 pc
2100	80424	SET-CONNECTING ROD	4 pc
2120	80175	SET-BEARING BUSH HH4+5	1 pc
2130	08908	SET-MOT.CASI.+STAT.11KW S/SS	1 pc
2150	80554 80561 80565	SET-STATOR 11KW S/SS -fr.DK019 SET-STATOR 11KW D/S -fr.DK019 230/400V 50HZ (280/460V 60Hz) FOR SPECIAL VOLTAGE SET-STATOR 11KW D/S -fr.DK019 230/400V 60HZ FOR SPECIAL VOLTAGE	1 pc 1 ST 1 ST
2160	08949	SET-TERMINAL BOARD	1 pc
2170	80152 80153 80476	SET-TERMINAL BOX / PA,BLUE SET-TERMINAL BOX / PA,BLACK SPECIAL VERSION SET-TERM.BOX / PA,BLUE F.BCM WITH INSPECTION WINDOW FOR BCM	1 pc 1 pc 1 pc
2180	80077	SET-FRONT BEARING FLANGE	1 pc
2190	08102 08103	SET-MOTOR PROT.MP10,AC 230V SET-MOTOR PROT.MP10,DC 24V SPECIAL VERSION	1 pc 1 pc
2220	08456	SET-OIL STRAINER	1 pc
2440	80436	SET-DECOMPRES.VALVE (42BAR)	2 pc
2999		----- ACCESSORIES -----	1 pc
3070	80073 80648	SET-WC.CYLINDER COVER SET-SEA.WC.CYL.COVER	1 pc 1 pc

3250	08140	SET-BOCK-BCM 2000	1 pc
3260	06920	TAPP.SCREW W.COUNT.HEADC3.5X13	3 pc
3270	06950	BOCK-BCM 2000, AC 230V ±10%	1 pc
3275	06945	BASE PLATE SNAP-ON MOUNTING	1 pc
3400	80045	SET-ADDIT.VENTILA.ø315/HG4+5+6	1 pc
3410	06808	VENTILATOR CPL.ø315 230V AC	1 pc
3415	80196	SET-ASSEMBLY KIT F.IMP. HG4-6	1 pc
3420	06805	HOLDER F.ADDITIONAL VENTILATOR	2 pc
3430	06809	SPACING ROLLER ø20X9	2 pc
3440	06278	HEX.HEAD SCREW M10X80	4 pc
3450	05445	HEX.HEAD SCREW M10X25	4 pc
3460	05646	DISC A10,5	8 pc
3470	05665	SPRING WASHER B10	4 pc
3480	05630	HEX.HEAD NUT M10	4 pc
3600	07946	SHUT-OFF VALVE 1/4"NPTF-7/16"	1 pc
3700	80461	SET-OIL PRESS.SENSOR/DELTA-PII (INCL.SCREW-IN PART+SW.PART)	1 pc
	80275	SET-OIL PRESS.SENSOR/INT250	1 pc
3710	81264	SET-OIL PRESS.SENSOR/DELTA-PII (ONLY SWITCH PART)	1 pc
	81143	SET-INT250 SWITCH PART	1 pc
3720	50225	DELTA-P/INT250 SCREW-IN PART	1 pc
3730	05724	SEAL RING 26x20x1,5	1 pc
3750	06947	TEMP.SENSOR CPL.1/8"NPTF	1 pc
3800	08921	SET-THERM PROT.TH.1/8"NPTF	1 pc
3900	80260	SET-ADAPT.F.SHUT-OFF VALVE	1 pc
3910	80464	SET-START UNL.BOCK-ESS 38	1 pc
3950	08425	SET-OILS.HEAT. 80W 230V AC	1 pc
	08429	SET-OILS.HEAT. 80W 110-130V,SP SPECIAL VERSION	1 pc
3999	02282	REFR.MACH.OIL SE55 / 1 LTR.CAN	1 pc
	02283	REFR.MACH.OIL SE55 / 5 LTR.CAN NOT SHOWN	1 pc