

Spare part list for HGX6/1080-4 R134a

Position	Item No.	Description	Quantity
20	06696	BASE PLATE H=24.0	1 pc
40	05539	HEX.HEAD SCREW M10X30	20 pc
50	06760	GASKET-LOWER VALVE PLATE ø70	2 pc
60	50703	VALVE PLATE CPL. ø70/75/80	2 pc
70	06484	GASKET-UPPER VALVE PLATE	2 pc
100	07940	DECOMPRESSION VALVE M24X1,5	2 pc
110	05791	SEAL RING 24,2x27,8x2	2 pc
120	07855	PRESSURE BALANCE VALVE CPL.	2 pc
160	06828	HEX.HEAD SCREW M10X75	3 pc
170	33388	CYLINDER COVER STANDARD	1 pc
175	33388	CYLINDER COVER STANDARD	1 pc
178	05514	LOCKING SCREW 1/8"NPTF	2 pc
180	06828	HEX.HEAD SCREW M10X75	23 pc
210	50636	GASKET-VALVE FLANGE	1 pc
220	06034	HEX.HEAD SCREW M10X65	2 pc
270	07214	PISTON PIN ø20X13X60	4 pc
280	05569	CIRCLIP 20X1 DIN 472	8 pc
290	06366	DOUBLE BEVEL OIL CONT.RING 70	4 pc
295	06365	OIL SCRAPER RING PISTON 70	4 pc
300	06364	TAPERED COMPR.RING PIS.70 CHR.	4 pc
330	07128	SHUT-OFF VALVE (AL)	1 pc
331	05784	CAP NUT M22X1,5	1 pc
332	51714	CAP NUT 7/16"UNF	1 pc
333	05514	LOCKING SCREW 1/8"NPTF	1 pc
340	05067	GASKET RING 42X34X1	1 pc
350	05313	SOLDERED BUSH ø35	1 pc
360	04329	FLANGE OVAL 16MM	1 pc
371	05797	CAP NUT M36X1,5	1 pc
372	05800 05545 05528	SCREW-IN FITTING DIN 8906 SEALING CAP 7/16"UNF UNION NUT 7/16"UNF	1 pc 1 pc 1 pc
374	05112	GASKET RING 75X61X1,0	1 pc
375	05798	SOLDERED BUSH ø54	1 pc
376	05785	SQUARE FLANGE (NS50)	1 pc
377	05415	HEX.HEAD SCREW M16X50	4 pc
380	50287	CYLINDER HEAD SCREW M10X35	2 pc
460	07788	OIL PUMP COMPLETE	1 pc

470	05094	GASKET-F.OIL P.+REAR BEAR.FL.	1 pc
480	05421	HEX.HEAD SCREW M8X25	6 pc
485	05426	HEX.HEAD SCREW M8X40	2 pc
490	06723	OIL STRAINER	1 pc
500	05342	SEAL RING 22x27x2	3 pc
505	50055	LOCKING SCREW W.MAGNET	1 pc
506	06400	LOCKING SCREW M22X1,5	1 pc
508	05801	LOCKING SCREW 1/4"NPTF	1 pc
510	06348	LOCKING SCREW M22X1,5	1 pc
520	05514	LOCKING SCREW 1/8"NPTF	2 pc
527	05801	LOCKING SCREW 1/4"NPTF	1 pc
530	05752	T-PIECE WITH SCHRADER CONNECT.	1 pc
532	05514	LOCKING SCREW 1/8"NPTF	1 pc
540	51723	SCREW-IN ANGLE PIECE DIN 8906	1 pc
570	06001	SIGHT GLASS ø62	1 pc
580	05402	HEX.HEAD SCREW M6X16	4 pc
590	51897	O-RING ø34,59x2,62; X-VERSION	1 pc
600	06236	RING SCREW M12	1 pc
630	06589	NON-RETURN DISC	1 pc
650	06594	SEAT RING	1 pc
750	05445	HEX.HEAD SCREW M10X25	6 pc
760	51907	O-RING ø238x5; X-VERSION	1 pc
770	05691	CYLINDER PIN 6M6x15	1 pc
790	06654	FEATHER KEY A12X8X50 DIN 6885	1 pc
800	04425	DISC ø50X12,5X8	1 pc
810	05666	SPRING WASHER B12	1 pc
820	06836	HEX.HEAD SCREW M12X40/PREC.	1 pc
835	06833	BLANK FLANGE	1 pc
840	05402	HEX.HEAD SCREW M6X16	3 pc
850	51904	O-RING ø32,99x2,62; X-VERSION	1 pc
1010	06644	CYLINDER HEAD SCREW M10X60	8 pc
1020	06918	FEATHER KEY A5X5X60 DIN 6885	1 pc
1022	50047	THREADED PIN M8X16/PREC.	1 pc
1030	03734	MOTOR FOOT	1 pc
1040	05421	HEX.HEAD SCREW M8X25	2 pc
1050	06747	TERMINAL BOARD	1 pc
1055	05073	INSULATION FOIL NPN 5, PIERCED	1 pc
1060	06559	GASKET-TERMINAL BOARD	1 pc

1070	05421	HEX.HEAD SCREW M8X25	10 pc
1100	60041	HEX.HEAD SCREW M6X10 - A2	1 pc
1120	06043	LOCK WASHER S M6	12 pc
1121	05193	LOCK WASHER S M6 - A2	1 pc
1125	05654	LOCK WASHER S M8 - A2	8 pc
1130	05741	BRIDGE ELECTRIC CONNECTION	3 pc
1150	05629	HEX.HEAD NUT M8 - A2	6 pc
1160	06626	HEX.HEAD SCREW M6X10	6 pc
1175	07972	ROTOR 22KW FOR HG(X)6/1080-4	1 pc
	07973	ROTOR 26KW FOR HG(X)6/1080-4 S	1 pc
1180	06708	SPACER SLEEVE ø50xø43x31 FOR HG(X)6/1080-4	1 pc
	06576	SPACER SLEEVE ø50xø43x13,3 FOR HG(X)6/1080-4 S	1 pc
1190	05983	FILTER SUCTION SIDE	1 pc
1210	05111	GASKET RING 81,5X60X1	2 pc
1220	06155	HEX.HEAD SCREW M16X100	4 pc
1520	08874	SET-ANTI-VIBRATION PADS	1 pc
1999		----- ASSEMBLY KITS -----	1 pc
2000	80720	SET-VALVE PLATE	2 pc
2020	80017	SET-OIL PUMP UP TO DESIGN KEY 017	1 pc
	80116	SET-OIL PUMP AS OF DESIGN KEY 018	1 pc
2030	80042	SET-PISTON ø70 (OPTIMIZED)	4 pc
2040	08995	SET-PISTON-CONN.W.3 RINGS/70	4 pc
2050	08951	SET-CRANKSHAFT 70 STROKE	1 pc
2060	08082	SET-SHUT-OFF VALVE NS32 (AL)	1 pc
2070	08087	SET-SHUT-OFF VALVE NS50	1 pc
2080	08130	SET-SIGHT GLASS ø62	1 pc
2090	80041	SET-GASKETS NOT SHOWN	1 pc
2095	81262	SET-GASKETS F.BASE PLATE	1 pc
2100	08306	SET-CONNECTING ROD	4 pc
2120	80176	SET-BEARING BUSH HH6	1 pc
2130	08768	SET-MOT.CASI.+STAT.22KW S/SS FOR HG(X)6/1080-4	1 pc
	08769	SET-MOT.CASI.+STAT.26KW S/SS FOR HG(X)6/1080-4 S	1 pc
	80147	SET-MOT.CASI.+STAT.26KW D/S FOR HG(X)6/1080-4 S 230/400V 60HZ FOR SPECIAL VOLTAGE	1 pc
2150	80559	SET-STATOR 22KW S/SS -fr.DK019 FOR HG(X)6/1080-4	1 pc
	80558	SET-STATOR 26KW S/SS -fr.DK019 FOR HG(X)6/1080-4 S	1 pc

	80569	SET-STATOR 26KW D/S -fr.DK019 FOR HG(X)6/1080-4 S 230/400V 60HZ FOR SPECIAL VOLTAGE	1 pc
2160	08949	SET-TERMINAL BOARD	1 pc
2170	80152	SET-TERMINAL BOX / PA,BLUE SPECIAL VERSION	1 pc
	80476	SET-TERM.BOX / PA,BLUE F.BCM WITH INSPECTION WINDOW FOR BCM	1 pc
2180	80179	SET-FRONT BEARING FLANGE	1 pc
2190	08102	SET-MOTOR PROT.MP10,AC 230V	1 pc
	08103	SET-MOTOR PROT.MP10,DC 24V SPECIAL VERSION	1 pc
2220	80076	SET-OIL STRAINER	1 pc
2999		----- ACCESSORIES -----	1 pc
3250	08140	SET-BOCK-BCM 2000	1 pc
3260	06920	TAPP.SCREW W.COUNT.HEADC3.5X13	3 pc
3270	06950	BOCK-BCM 2000, AC 230V ±10%	1 pc
3275	06945	BASE PLATE SNAP-ON MOUNTING	1 pc
3280	80653	SET-BOCK-BCM 2000 /INCL.D-P	1 pc
3400	80045	SET-ADDIT.VENTILA.ø315/HG4+5+6	1 pc
3410	06808	VENTILATOR CPL.ø315 230V AC	1 pc
3415	80196	SET-ASSEMBLY KIT F.IMP. HG4-6	1 pc
3420	06805	HOLDER F.ADDITIONAL VENTILATOR	2 pc
3430	06809	SPACING ROLLER ø20X9	2 pc
3440	06278	HEX.HEAD SCREW M10X80	4 pc
3450	05445	HEX.HEAD SCREW M10X25	4 pc
3460	05646	DISC A10,5	12 pc
3470	05665	SPRING WASHER B10	4 pc
3480	05630	HEX.HEAD NUT M10	4 pc
3500	81139	SET-OIL PRESS.SAFETY SW.MP54	1 pc
3510	51335	HOSE LINE,DN 2MM	1 pc
3520	51335	HOSE LINE,DN 2MM	1 pc
3600	07946	SHUT-OFF VALVE 1/4"NPTF-7/16"	1 pc
3700	81858	SET-OIL PRESS.SENSOR/DELTA-P/II (INCL.SCREW-IN PART+SW.PART)	1 pc
	80275	SET-OIL PRESS.SENSOR/INT250	1 pc
3710	81264	SET-OIL PRESS.SENSOR/DELTA-P/II (ONLY SWITCH PART)	1 pc
	81143	SET-INT250 SWITCH PART	1 pc
3720	51770	DELTA-P/INT250 SCREW-IN PART	1 pc
3730	05724	SEAL RING 26x20x1,5	1 pc
3750	80987	SET-OIL TEMP.SENS.CPL.1/8"NPTF KTY SCREW-IN SENSOR	1 pc
	82122	SET-OIL TEMP.SENS.CPL.1/8"NPTF Pt1000 SCREW-IN SENSOR	1 pc

3800	08921	SET-THERM PROT.TH.1/8"NPTF	1 pc
3900	80260	SET-ADAPT.F.SHUT-OFF VALVE	1 pc
3910	80465	SET-START UNL. BOCK-ESS 63 FOR HG(X)6/1080-4	1 pc
	80466	SET-START UNL. BOCK-ESS 72 FOR HG(X)6/1080-4 S	1 pc
3950	08426	SET-OILS.HEAT.140W 230V AC	1 pc
	08430	SET-OILS.HEAT.140W 110-130V,SP SPECIAL VERSION	1 pc
3995	82100	SET-COLOR CANS 6x150ML NOT SHOWN	1 pc
3999	02282	REFR.MACH.OIL SE55 / 1 LTR.CAN	1 pc
	02283	REFR.MACH.OIL SE55 / 5 LTR.CAN	1 pc
	02284	REFR.MACH.OIL SE55 /10 LTR.CAN NOT SHOWN	1 pc