

Spare part list for HGZX7/1620-4 R404A/R507

Position	Item No.	Description	Quantity
20	06696	BASE PLATE H=24.0	1 pc
40	05539	HEX.HEAD SCREW M10X30	20 pc
50	07897	GASKET-LOWER VALVE PLATE ø70	3 pc
70	06486	GASKET-UPPER VALVE PLATE	3 pc
110	05791	SEAL RING 24,2x27,8x2	1 pc
120	07855	PRESSURE BALANCE VALVE CPL.	2 pc
178	05514	LOCKING SCREW 1/8"NPTF	3 pc
179	05514	LOCKING SCREW 1/8"NPTF	1 pc
180	06828	HEX.HEAD SCREW M10X75	31 pc
182	51352	HEX.HEAD SCREW M10X95	6 pc
270	07214	PISTON PIN ø20X13X60	6 pc
280	05569	CIRCLIP 20X1 DIN 472	12 pc
290	06366	DOUBLE BEVEL OIL CONT.RING 70	6 pc
295	06365	OIL SCRAPER RING PISTON 70	6 pc
300	06364	TAPERED COMPR.RING PIS.70 CHR.	6 pc
331	52186	CAP NUT M27X2	1 pc
332	05528	UNION NUT 7/16"UNF	1 pc
333	05545	SEALING CAP 7/16"UNF	1 pc
334	05800	SCREW-IN FITTING DIN 8906	1 pc
335	52185	SEAL RING 25x18x1,5	1 pc
374	05112	GASKET RING 75X61X1,0	1 pc
375	05798	SOLDERED BUSH ø54	1 pc
376	05785	SQUARE FLANGE (NS50)	1 pc
377	05415	HEX.HEAD SCREW M16X50	1 pc
378	05111	GASKET RING 81,5X60X1	1 pc
470	05094	GASKET-F.OIL P.+REAR BEAR.FL.	1 pc
480	05421	HEX.HEAD SCREW M8X25	6 pc
485	05426	HEX.HEAD SCREW M8X40	2 pc
500	05342	SEAL RING 22x27x2	3 pc
505	50055	LOCKING SCREW W.MAGNET	1 pc
506	06400	LOCKING SCREW M22X1,5	1 pc
508	05801	LOCKING SCREW 1/4"NPTF	1 pc
510	06348	LOCKING SCREW M22X1,5	1 pc
515	05514	LOCKING SCREW 1/8"NPTF	2 pc
520	05514	LOCKING SCREW 1/8"NPTF	5 pc
527	05801	LOCKING SCREW 1/4"NPTF	2 pc

532	05514	LOCKING SCREW 1/8"NPTF	1 pc
540	51723	SCREW-IN ANGLE PIECE DIN 8906	1 pc
550	05545	SEALING CAP 7/16"UNF	1 pc
560	05528	UNION NUT 7/16"UNF	1 pc
580	05402	HEX.HEAD SCREW M6X16	9 pc
590	06218	O-RING ø32,99x2,62 FOR MINERAL OIL-VERSION	3 pc
	51904	O-RING ø32,99x2,62; X-VERSION FOR ESTER OIL/X-VERSION	3 pc
600	06237	RING SCREW M16	1 pc
744	50232	THREADED PIN M8X1,25/8 LONG	2 pc
750	05539	HEX.HEAD SCREW M10X30	10 pc
765	06878	GASKET-REAR BEARING FLANGE	1 pc
790	06879	FEATHER KEY A9,56X8X60 DIN6885	1 pc
800	04425	DISC ø50X12,5X8	1 pc
810	05666	SPRING WASHER B12	1 pc
820	06836	HEX.HEAD SCREW M12X40/PREC.	1 pc
1008	05488	CYLINDER HEAD SCREW M10X120	1 pc
1010	05455	HEX.HEAD SCREW M10X110	7 pc
1015	06882	HEX.HEAD SCREW M10X170	2 pc
1017	06883	O-RING ø278,77X5,33 FOR MINERAL OIL-VERSION	1 pc
	51908	O-RING ø278,77x5,33; X-VERSION FOR ESTER OIL/X-VERSION	1 pc
1019	05691	CYLINDER PIN 6M6x15	1 pc
1020	50060	THREADED PIN M8X20/PREC.	2 pc
1022	06880	FEATHER KEY A4,63X5X70	1 pc
1040	05472	CYLINDER HEAD SCREW M10X30	2 pc
1055	70158	INSULATION FOIL F.S/SS	1 pc
1060	06876	GASKET-TERMINAL BOARD	1 pc
1070	05447	HEX.HEAD SCREW M10X35	10 pc
1090	06872	GASKET-TERMINAL BOX	1 pc
1100	06061	HEX.HEAD SCREW M6X12 - A2	4 pc
1103	05418	HEX.HEAD SCREW M8X16 - A2	1 pc
1110	05664	SERRATED WASHER A6,4	4 pc
1120	06043	LOCK WASHER S M6	12 pc
1123	05654	LOCK WASHER S M8 - A2	1 pc
1160	06626	HEX.HEAD SCREW M6X10	6 pc
1190	05983	FILTER SUCTION SIDE	1 pc
1210	05111	GASKET RING 81,5X60X1	2 pc
1220	06155	HEX.HEAD SCREW M16X100	4 pc

1533	80440 80442 80444 81781	SET-LIQ.SUBCOOLER UNIT,R22 SET-LIQ.SUBCOOLER UNIT,R404A SET-LIQ.SUBCOOLER UNIT,R410A SET-LIQ.SUBCOOLER UNIT,R448A	1 pc 1 pc 1 pc 1 pc
1718	06245	HEX.HEAD SCREW M16X40	4 pc
1722	06276	CYLINDER HEAD SCREW M10X85	2 pc
1730	50636	GASKET-VALVE FLANGE	2 pc
1740	06106	PIPE CLAMP 33-37 MM (1")	1 pc
1742	05445	HEX.HEAD SCREW M10X25	1 pc
1744	09012	HOLDER F.MED.DISCHARGE LINE	1 pc
1746	06809	SPACING ROLLER ø20X9	1 pc
1748	05665	SPRING WASHER B10	1 pc
1750	05467	HEX.HEAD SCREW M12X80	4 pc
1754	05067	GASKET RING 42X34X1	2 pc
1764	05313	SOLDERED BUSH ø35	1 pc
1770	50287	CYLINDER HEAD SCREW M10X35	2 pc
1774	05784	CAP NUT M22X1,5	1 pc
1776	05067	GASKET RING 42X34X1	1 pc
1778	04329	FLANGE OVAL 16MM	1 pc
1786	05468	HEX.HEAD SCREW M10X130	1 pc
1790	03577	INTERMEDIATE FLANGE OVAL 12MM	1 pc
1999		----- ASSEMBLY KITS ----- (NOT SHOWN)	1 pc
2000	80193	SET-VALVE PLATE LP-STAGE	2 pc
2002	08459	SET-DECOMPRES.VALVE M24X1,5	1 pc
2005	08478	SET-DECOMPRES.VALVE (15BAR)	2 pc
2010	80194	SET-VALVE PLATE HP-STAGE	1 pc
2020	80116	SET-OIL PUMP	1 pc
2030	80042	SET-PISTON ø70 (OPTIMIZED)	1 pc
2050	80092	SET-CRANKSHAFT 70 STROKE	1 pc
2060	08082	SET-SHUT-OFF VALVE NS32 (AL)	1 pc
2070	08087	SET-SHUT-OFF VALVE NS50	1 pc
2080	80093	SET-SIGHT GLASS ø60	3 pc
2090	80197	SET-GASKETS NOT SHOWN	1 pc
2095	81262	SET-GASKETS F.BASE PLATE	1 pc
2100	08306	SET-CONNECTING ROD	6 pc
2110	80198	SET-REAR BEARING FLANGE	1 pc
2130	80185 81317 81318	SET-MOTOR 25KW D/SSS UP TO DESIGN KEY 039 SET-MOTOR 25KW S/SS [PW50:50] AS OF DESIGN KEY 040 SET-MOTOR 25KW D/S	1 pc 1 pc 1 pc

		AS OF DESIGN KEY 040	
2160	80098	SET-TERMINAL BOARD	1 pc
2190	08102 08103	SET-MOTOR PROT.MP10,AC 230V SET-MOTOR PROT.MP10,DC 24V	1 pc 1 pc
2220	80076	SET-OIL STRAINER	1 pc
2230	80178	SET-BEARING BUSH ASS.HG7+76e	1 pc
2999		----- ACCESSORIES -----	1 pc
3500	81139	SET-OIL PRESS.SAFETY SW.MP54	1 pc
3590	07946	SHUT-OFF VALVE 1/4"NPTF-7/16"	1 pc
3700	81858 80275	SET-OIL PRESS.SENSOR/DELTA-PII (INCL.SCREW-IN PART+SW.PART) SET-OIL PRESS.SENSOR/INT250 (INCL.SCREW-IN PART+SW.PART)	1 pc 1 pc
3710	81264 81143	SET-OIL PRESS.SENSOR/DELTA-PII (ONLY SWITCH PART) SET-INT250 SWITCH PART	1 pc 1 pc
3720	82202	SET-SCREW-IN P.DELTA-P/INT250	1 pc
3730	52031 51924	O-RING ø10,5x1,5 FOR MINERAL OIL-VERSION O-RING ø10,5x1,5; X-VERSION FOR ESTER OIL/X-VERSION	1 pc 1 pc
3740	05724	SEAL RING 26x20x1,5	1 pc
3750	80987 82122	SET-OIL TEMP.SENS.CPL.1/8"NPTF KTY SCREW-IN SENSOR SET-OIL TEMP.SENS.CPL.1/8"NPTF Pt1000 SCREW-IN SENSOR	1 pc 1 pc
3800	08921	SET-THERM PROT.TH.1/8"NPTF	1 pc
3950	08426 08430	SET-OILS.HEAT.140W 230V AC SET-OILS.HEAT.140W 110-130V,SP SPECIAL VERSION	1 pc 1 pc
3990	08876	SET-ANTI-VIBRATION PADS	1 pc
3995	82100	SET-COLOR CANS 6x150ML NOT SHOWN	1 pc
3999	02524 02525 02520 02521 02522	OIL BOCKLub A46 / 1 LTR.CAN OIL BOCKLub A46 / 5 LTR.CAN NOT SHOWN ONLY FOR R22-COMPRESSORS ! OIL BOCKLub E55 / 1 LTR.CAN OIL BOCKLub E55 / 5 LTR.CAN OIL BOCKLub E55 / 10 LTR.CAN NOT SHOWN ONLY FOR X-COMPRESSORS !	1 pc 1 pc 1 pc 1 pc 1 pc